

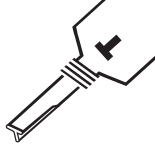
# PROCESSING INSTRUCTIONS



## TYPE T – PVC-Cold-Welding Paste 44g

For PVC-floor coverings with textile backing and closely-cut seams (new installation with double cut).

For indoor use only!



### 1. Important details

#### 1.1 Please note

Please read the processing instructions before cutting and laying the PVC-floor covering! Flooring works have to be carried out professionally and properly according to the specifications and recommendations of the floor covering- and adhesive-manufacturers. The details in this manual are based on our up-to-date knowledge and experiences. They do not set the installer free from own tests and checks, because of the mass of possible influences during handling and application. A legal and firm assurance regarding certain characteristics or applicability for a precise intend of use cannot be derived from our specifications. Use products only for the application as described in this working instruction!

#### 1.2 Risk and safety Information

Contains: Tetrahydrofuran (75–95 %), CAS-Nr.: 109-99-9; PVC (5–25 %)



**Danger.** Highly flammable liquid and vapour. Harmful if swallowed. Causes serious eye irritation. May cause respiratory irritation. May cause drowsiness or dizziness. Suspected of causing cancer. May form explosive peroxides. If medical advice is needed, have product container or label at hand. Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Keep away

from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Keep container tightly closed. Call a POISON CENTER/doctor if you feel unwell. Wear protective gloves/protective clothing.

Precautionary we recommend the use of safety gloves approved for Tetrahydrofuran for the prevention of skin contact (splash protection), e.g. Dermatril® P (Manufacturer: KCL) out of nitrile rubber, category III (EN 374), thickness of at least 0.2mm, permeation time of approx. 2min. These can be purchased at specialised trade shops for laboratories or at pharmacies.

Avoid breathing in of solvent vapors. Avoid contact with eyes and skin. During working ensure good ventilation/fresh air. Do not eat, drink, or smoke while working. Wash hands thoroughly after use.

#### 1.3 First Aid Measures

Immediately remove contaminated clothing. If danger of loss of consciousness, place patient in recovery position and transport accordingly; apply artificial respiration if necessary. Helper pay attention to your own safety. If inhaled, keep patient calm, remove to fresh air; summon medical help if necessary. On skin contact, immediately wash thoroughly with plenty of water and soap; consult a skin specialist if necessary. On eye contact, rinse cautiously with water for several minutes. Remove present contact lenses if possible. Continue rinsing. If eye irritation persists: get medical advice/attention. On ingestion: rinse mouth immediately and drink plenty of water. Do not induce vomiting, seek medical help if needed.

#### 1.4 Storage, handling and durability

Products are always to be kept dry, free of frost and not stored above 30 °C. Best temperature for use is from 16 to 25 °C. Close tube always tightly and wind it from the fold onwards. The last digit of the 6-digit code on the fold of the tube shows the year of manufacture, both digits before the last one show the month. The durability lasts 3 years from the date of manufacture (see fold of tube) if storage conditions are kept as described above.

#### 1.5 Disposal

Give empty tubes and packaging for recycling.

Hardened product remainders = Household-/Industrial waste. *European-Waste-Code: 08 04 10*

Not hardened product remainders = Hazardous waste. *European-Waste-Code: 08 04 09*

#### 1.6 Manufacturer

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## 2. PVC-Cold-Welding with TYPE T

### 2.1 Seam-cut in the PVC-Floor Covering

Double-cut: The overlapping laid floor layers (a minimum of 3cm) will be cut in one step alongside a metal bar.



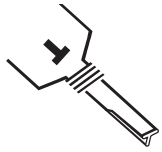
Remove cut-offs after cutting.



Fix seam area with double-sided adhesive tape or suitable floor covering adhesive to the ground.

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## PVC-Cold-Welding with TYPE T

### 2.2 Preparation for Cold-Welding



Place special masking tape (article no. 50000) centered over the seam.



Press the special masking tape firmly to the PVC-floor covering by using a seam roll (article no. 50020).



Easily cut the masking tape with the rolling knife (article no. 50010) in the seam area. Alternatively a straight blade can be used.

In case of hard and little flexible PVC-floor coverings (for instance commercial floor coverings) the seam area has to be warmed up to a maximum of 40°C by using a blow dryer or an iron directly before the welding.

### Further available products of the Werner Müller GmbH

#### TYPE A – PVC-Cold-Welding Liquid

For PVC-floor coverings/PVC-wall coverings with **closely-cut seam** (new installation with double cut).



#### TYPE C – PVC-Cold-Welding Paste

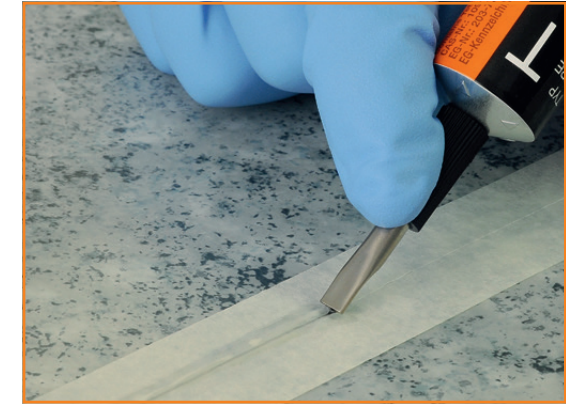
For PVC-floor coverings/PVC-wall coverings with **gaps from 0.3–4 mm** (repair works) as well as for PVC-wallpapers.



For user videos see: [www.mueller-pvc-naht.de](http://www.mueller-pvc-naht.de)

### 2.3 Cold-Welding of the Floor Covering Edges

*Precautionary we recommend the use of safety gloves approved for Tetrahydrofuran for the prevention of skin contact (splash protection).*



With one hand press the screwed T-nozzle **deeply** into the seam and pull along. With the other hand control the rinse of the cold-welding paste so that an approx. 5 mm wide moistening appears on top of the masking tape.

After about 60 minutes pull off the masking tape backwards at an angle.



### 2.4. Cleaning of Nozzle TYPE T

Immediately after use screw off the T-nozzle and close the tube. Break enclosed plastic strip the long way in half and insert immediately into both wings of the nozzle.

Before using the tube again pull out backwards both strips, re-screw nozzle again and test flow of the paste.

